



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ONORM EN 1982 CB484K

Standard Specification for Copper and Copper Alloys - Ingots and Castings

Group - Non-Ferrous Copper Alloy

Sub Group - ONORM EN 1982 Copper and Copper Alloys - Ingots and Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Ingot and Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.010 max.	As-Cast	
Iron	Fe %	0.150 max.		
Manganese	Mn %	0.100 max.		
Nickel	Ni %	1.500 - 2.400		
Phosphorus	P %	0.050 max.		
Lead	Pb %	0.200 max.		
Sulphur	S %	0.040 max.		
Antimony	Sb %	0.050 max.		
Silicon	Si %	0.010 max.		
Tin	Sn %	11.300 - 13.000		
Zinc	Zn %	0.300 max.	Mechanical Properties Tensile Strength in Mpa 280 - 300 Yield Strength in Mpa 160 - 180 Elongation in % 8 - 12 Reduction of Area in % - Hardness in HB 85 - 95 Impact in Joule -	
Cu + Ni	Cu%+Ni%	84.000 - 87.000		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
CC484K	BS	British	Ingot and Casting
CuSn12Ni2-B	ONORM	Australia	Ingot and Casting
CB484K	UNI	Italy	Ingot and Casting
CuSn12Ni2-B	UNI	Italy	Ingot and Casting
CB484K	DIN	Germany	Ingot and Casting
CuSn12Ni2-B	DIN	Germany	Ingot and Casting
CuSn12Ni2-B	UNE	Spain	Ingot and Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +91846916029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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